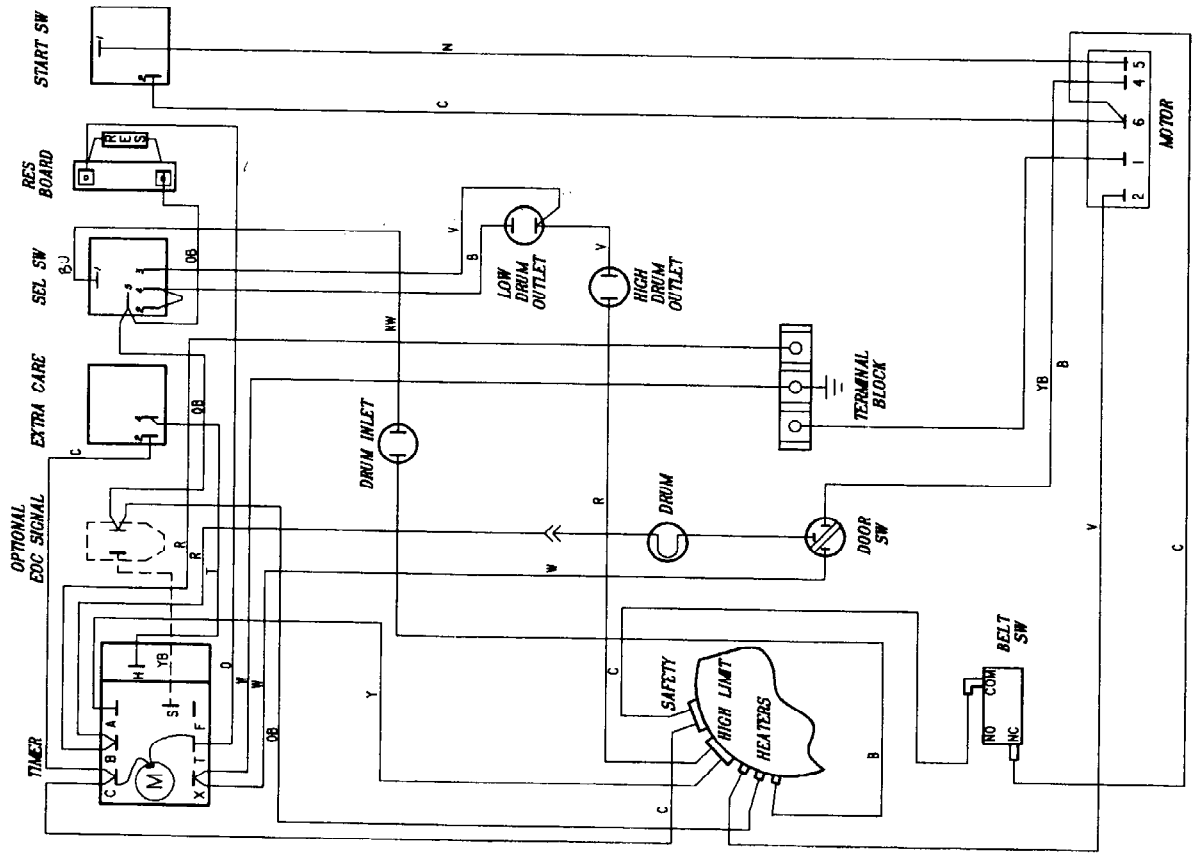




TERMINAL LEGEND

- (M) SELECTOR SW
- (T) TIMER
- (S) DRIVE MOTOR
- (A) START SW
- (E) EXTRA CARE

COLOR	SYM
BLACK	B
BROWN	C
RED	R
ORANGE	O
YELLOW	Y
GREEN	G
DK BLUE	N
LT. BLUE	A
VIOLET	V
GRAY	S
WHITE	W
TAN	T
PINK	P
BARE	X

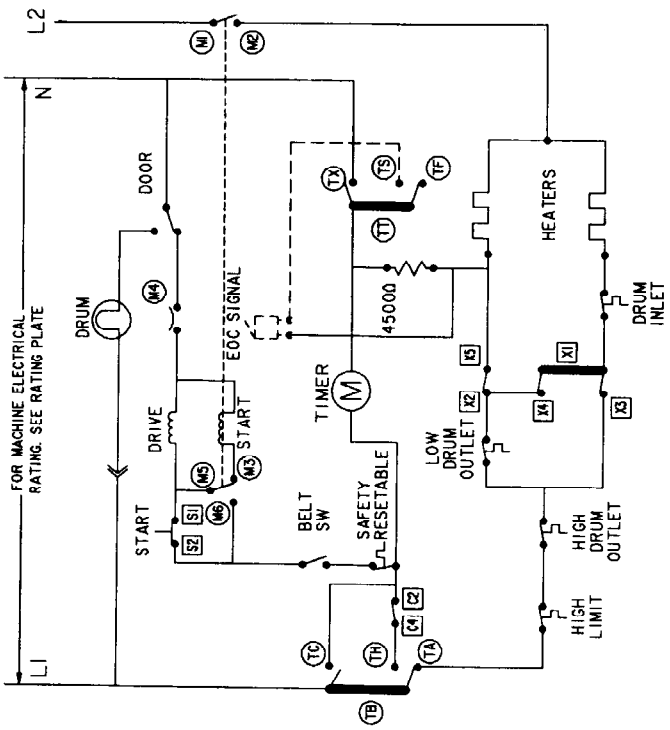
CAUTION:
TO SERVICE
MACHINE,
POWER MUST BE
DISCONNECTED !

TIMER AND SWITCH
LEGEND

- NO AFFECT
- OPEN
- CLOSED
- MOMENTARY

TEMP	SEL SW	TERMINALS
HIGH	1-3	1-4
MEDIUM	2-3	2-4
LOW	3-4	3-5

EXTRA CARE SW	TERM
OFF	2-1
ON	1-1



TIMER CAM CHART

CAM CIRCUIT	1T	1B	2	3	4T	4B
HEATER						
MOTOR						
MOTOR						
T.M. MOTOR						
T.M. MOTOR						
BUZZER						

Sht. No. 052

TIMER SET FOR AUTO PERM PRESS/KNITS CYCLE.
SELECTOR SW SET FOR HIGH. DRIVE MOTOR OFF.